

Colouring felt pen in 24 colours

Main features

- Very vivid colours
- Ultra nib resistance to pushing-in > 4 kg
- Washable on most clothes
- Will not dry out (during 3 months - cap-off, except black ink)
- Cap security lock

Process and Controls

- In-house manufacturing: ink, filler, product
- Assembling and injection process
- Filler extrusion

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Mileage, cap off time, washability on clothes and skin, drop leakage, oven leakage carrying out of the shade sample
- Ageing tests at 20 & 48C, evaporation test at 20 & 48C

Production controls

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100% of products
- 60 controls per statistical pick-up: functional, dimensional, aspect

Product safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71), tested annually by an independant lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS7272-2)

Polypropylene plastic barrel

Good shelf life
8,2 mm diameter
14,7 cm of length

Filler

1,4 g of ink



Excellent resistant nib

To pushing-in > 4 kg

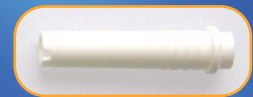


Polyester fine nib

2 mm diameter
Line width: 0,9 mm



Polypropylene plug



Water based ink

Washable ink



Polypropylene ventilated cap
Minimizes asphyxiation hazard for children

Environment

- Water based ink
- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



Corporate social compliance

- Made in France and Made in South Africa
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan

